

# Method's standard painting specification

## ■ Specification outline

Specification	SABI STOP +COOL TOP Si		
Part	roof	substrates	steel
Existing coating	—	Finish pattern	Flat

## ■ Material outline

Process	Product Name	Packing	classification	Substance
Prime coat	SABI STOP	14kg/set	Oil based	2-Paked Oil-base Epoxy-modify Anticorrosive Paint
Top coat	COOL TOP Si	16kg/can	Water based	Acrylic silicon emulsion paint

## ■ standard application

process	materials	Dilution ratio (wt %)	Amount of coating (kg/m <sup>2</sup> /1time)	Number of coats	Coating interval (23 degree)		Coating methods
					In process	Between process	
① Surface treatment	Please Remove rust developments with such as sander, wire brush and abrasive paper Please Remove deteriorated coating films with wire brush and sander Please Remove oil with thinner Please Remove extraneous matters on surfaces with the high pressure washer Please make the surface dry enough Coat SABI STOP thick to avoid thinning of coating films on hook bolts, corrugated wall's folds and junctions						
② Prime coat	SABI STOP	100	0.18-0.24	1-2	Over 3 hours	Over 3 hours	Brush Roller Airless
③ Top coat	COOL TOP Si Clean water	100 0-10	0.12-0.15	2	Over 4 hours	Over 24 hours (last curing)	Brush Roller Airless
Care for coating	<ul style="list-style-type: none"> <li>• Since anti-corrosive performance and adhesion fall when painting little amount of SABI STOP, please be sure to paint standard quantity.</li> <li>• Please avoid coating when there is fear of the rainfall, the snow, and the dew.</li> <li>• Please avoid coating if temperature is below 5°C or humidity is over 85 %.</li> <li>• Please avoid coating if the surface temperature of the substrate is above 50°C.</li> <li>• Please be sure to read notes written in the container of a product, and the catalog.</li> <li>• When the detailed contents of the product are required, please refer to a material safety data sheet.</li> </ul>						